Attorney's Docket No. JM 7189 Application No. <u>09/996.454</u>

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

- 1. (Currently Amended) A process of manufacturing a designed fiberglass wall covering comprising:
 - (a) providing a fiberglass fabric;
 - (b) impregnating the glass fabric by applying a chemical dispersion to the glass fabric wherein said chemical dispersion is provided as a water based dispersion comprising starch and a polymeric binder;
 - (c) drying the treated glass fabric;
 - (d) subsequently forming a first image coating on one side of said treated glass fiber fabric by selectively applying a hydrophobic primary image coating to a portion of the treated glass fabric;
 - (e) subsequently forming a second image coating on said first image coating by selectively applying the coating to a portion of the treated glass fabric, said coating applied from a chemical mixture comprising consisting essentially of a polymeric binder and expandable chemicals, with said second coating being capable of creating distinct image pattern upon heating; and
 - (f) heating the glass fabric to expand the expandable chemicals and thereby create

 a three-dimensional image pattern.

Attomey's Docket No. JM 7189 Application No. <u>09/996,454</u> Page 3

- 2. (Original) The process of claim I wherein the fiberglass fabric is a woven or non woven fabric.
- 3. (Original) The process of claim 1 wherein the chemical dispersion is applied in a continuous impregnation process.
 - 4. (Canceled)
- 5. (Previously Presented) The process of claim 1 wherein the chemical dispersion comprises also a crosslinking agent.
- 6. (Original) The process of claim 1 wherein the chemical dispersion comprises a mixture of potato starch, vinyl acetate ethylene copolymer, and an ammonium zirconium cross-linker.
- 7. (Original) The process of claim 6 wherein the potato starch comprises 65-75%, the vinyl acetate ethylene copolymer 20-30%, and ammonium zirconium cross-linker 2-6% of dry substance total, further wherein the coating is water based and has a dry substance percentage in the chemical bath of between 3 and 15 weight percent.
- 8. (Original) The process of claim I wherein the drying of the treated and/or coated glass fabric is accomplished in an air dryer or by contact drying on heated cylinders.

Attorney's Docket No. JM 7189 Application No. <u>09/996,454</u> Page 4

- 9. (Original) The process of claim 1 wherein the selective applying of hydrophobic primary image coating is accomplished with a rotating screen applicator.
- 10. (Original) The process of claim 1 wherein the hydrophobic primary image coating comprises a hydrophobic binder or varnish.
- 11. (Original) The process of claim 10 wherein the binder or varnish comprises ethylene vinyl acetate copolymer.
- 12. (Original) The process of claim 11 wherein the binder or varnish further comprises a thickener and a de-foamer.
- 13. (Original) The process of claim 12 wherein the binder or varnish further comprises a coloring pigment.
- 14. (Original) The process of claim 1 wherein the hydrophobic primary image coating comprises a paint or a water based paint.
 - 15. (Original) The process of claim 14 wherein the paint is a metallic paint.
- 16. (Original) A process according to claim 1 wherein said polymeric binder of the second image coating is an acrylic latex binder.

Attorney's Docket No. JM 7189 Application No. 09/996,454

PAGE 06/10

- 17. (Original) A process according to claim 1 wherein said expandable chemicals of the second image coating also contains rheology modifier and de-foaming agents.
- 18. (Original) A process according to claim 1 wherein said chemical mixture of the second image coating also contains rheology modifier and de-foaming agents.
- 19. (Original) A process according to claim 1 wherein said chemical mixture of the second image coating also includes pigments.
- 20. (Original) A process according to claim 1 wherein the application of said chemical mixture of the second image coating is accomplished through the use of a rotating screen applicator.
 - 21. (Canceled)
 - 22. (Canceled)
 - 23. (Canceled)
- 24. (Currently Amended) A process of manufacturing a designed glass fiber wall covering comprising:
 - applying a chemical dispersion comprising a starch, a polymeric binder and optionally a pigment and/or a cross-linking agent to a glass fiber fabric;

Attorney's Docket No. JM 7189 Application No. <u>09/996,454</u> Page 6

- (b) subsequently applying to selected areas on one side of the treated fabric of step (a) above, a first image layer comprising a hydrophobic coating selected from a hydrophobic binder or varnish;
- subsequently applying a second image coating to selected areas of the first image layer applied in step (b) above, said second layer comprising consisting essentially of a polymeric binder and expandable microspheres; and
- (d) subjecting the coated glass fiber fabric obtained in step (c) above to an elevated temperature to expand the microspheres and create a threedimensional image pattern.